

## A Study on Slot Design of Motorcycle Windshield to Improve Aerodynamics Features

Muhammad Izzat Nor Ma'arof<sup>1\*</sup>, Tang Peng Rhu<sup>1</sup>, Rizal Effendy Mohd Nasir<sup>2</sup>, Hazran Husain<sup>2</sup>,  
Girma Tadesse Chala<sup>3</sup>

<sup>1</sup>Faculty of Engineering and Quantity Surveying (FEQS), INTI International University,  
Persiaran Perdana BBN, Putra Nilai, 71800 Nilai, Negeri Sembilan, Malaysia

<sup>2</sup>Faculty of Mechanical Engineering, Universiti Teknologi MARA (UiTM), 40450 Shah Alam,  
Selangor Darul Ehsan, Malaysia

<sup>3</sup>International College of Engineering and Management, P.O. Box 2511, C.P.O Seeb 111,  
Muscat, Oman.

\*Email: muhammadIzzat.maarof@newinti.edu.my

### Abstract

In motorcycle competitions, aerodynamics plays a fundamental role. In order to improve the performance of racing motorbikes, various windshield designs have been studied experimentally. The objective of this study was to minimize the magnitude of skin-friction on a Ducati 1198SP track-motorcycle's windshield via the integration of slots. An alpha prototype in the motorcycle windshield was designed for the Ducati 1198SP track-motorcycle, and validation was performed on the performance of the newly designed slot variation in the motorcycle windshield in term of aerodynamic features. The newly concept included a double layered windshield construction with the integration of slots, which was tested in a wind tunnel to compare its aerodynamics properties with a stock windshield design of the Ducati 1198SP track-motorcycle. It was proven via the experiment that the Concept I has successfully improved the aerodynamic performance when the tilted angle of the slotted design was at  $3.9472^\circ$ . The particular windshield had the lowest coefficient of drag, lift and the drag and lift force when it travels at 20 m/s. For future studies, more variations of the slot and double layer designs could be further tested.

### Keywords

Motorcycle, windshield, aerodynamics, skin-friction, performance

### Introduction

In motorcycle grand Prix, in order to increase performance, thus, elevating the chances to win a race; drag force is minimized by the reduction of skin-friction drag for the motorcycle. In reducing skin-friction drag, motorcycles have opted to the use of smooth and streamlined body-panels

International Conference on Innovation and Technopreneurship 2019

Submission: 21 June 2019; Acceptance: 16 July 2019



**Copyright:** © 2019. All the authors listed in this paper. The distribution, reproduction, and any other usage of the content of this paper is permitted, with credit given to all the author(s) and copyright owner(s) in accordance to common academic practice. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license, as stated in the website: <https://creativecommons.org/licenses/by/4.0/>

(fairing) and windshield since these approaches have been well documented to improve aerodynamics (Nuclear Power, 2018). The windshield functions to channel airflow and protecting the motorcyclist from road debris and insects flying towards motorcyclist (Ma'arof 2018). The wind has direct influence towards the rider as it is a laminar flow. If the windshield as poor streamlining, it will trap turbulence and therefore create higher pressure. By getting higher pressure, drag force in turn is bigger and there will create turbulent wake zone and reverse flow wherein laminar does not have such occurrence (Gratzer, L., 1986). In other words, poor aerodynamic is unwanted factor especially in racing motorcycle design. Aerodynamic design from windshield can either make the airflow to be streamlined or causing the airflow to be a turbulence flow.

Implementation of slot is verified to enhance aerodynamic of an airfoil on an airplane (Joseph, K., 1930). In recent study it had been shown that it had a rather contradictory outcome with respect to the inclusion of slot in motorcycle's windshield design. The particular study has indicated more studies are needed to be done to test the integration of various slot design on the motorcycle windshield in order to improve the aerodynamic of the vehicle (Tan, K. ,n.d). To put it briefly, motorcycle can travel faster with the aid of windshield. Slat and slot are commonly found in aircraft wings. Both are operated to increase the angle of attack at the aerodynamic surface of leading edge at the wing (Kelley-Wickemeyer, R., Seidel, G., Anast, P. and McLean, J. ,2001). Slat can be opened up to allow a gap (slot) between the slat and the wing for the air to pass through them (BikeBandit.com, 2018).

The goal of this study was to minimize the magnitude of skin-friction on a Ducati 1198SP track-motorcycle's windshield via the integration of slots. This goal was accomplished by achieving following research objectives: (i) to design an alpha prototype in the motorcycle windshield in improving the aerodynamics parameters for the Ducati 1198SP track-motorcycle, and (ii) to analyse and validate the performance on the newly designed slot variation in the motorcycle windshield in term of aerodynamic performance for the Ducati 1198SP track-motorcycle.

## Methodology

Six experiments were conducted to identify the parameters such as Coefficient of Drag,  $C_D$ ; Coefficient of Lift,  $C_L$ ; Drag Force,  $F_x$ ; and Lift Force,  $F_y$  starting from 10m/s (Experiment I) to the maximum speed of 30 m/s (Experiment VI) i.e. 5m/s increment per experiment. The experiments were conducted in an overall dimension of 8.8m length, 2.0m width and 2.3m in height of an Aeronautical Wind Tunnel which is a type of Low Speed Tunnel (LST) at University Teknologi MARA System Aeronautics Laboratory. It has a cross section of 0.5m x 0.5m of test section with maximum length of test section to be 1.25m. The contraction ratio for this wind tunnel is 9:1 and the maximum speed achievable is 30m/sec. The speed of fan blade is then varied from 10m/s to 30m/s with interval of 5m/s. From Data Acquisition System, the result obtained are Coefficient of Drag  $C_D$ , Coefficient of Lift  $C_L$ , Coefficient of Moment  $C_M$ , Drag Force  $F_x$ , Lift Force  $F_y$ , Moment  $M_z$ , Differential Pressure  $P_a$ , Temperature  $T_a$  and Air Density  $\rho$ . The fixed parameters on wind tunnel are ambient pressure,  $P_a$  and pitch angle on  $0^\circ$ . There are two models used for the experimentation purposes. Stock Design Windshield has fixed angle of attack whereas

Concept I has various angle of attack by changing the angle with  $\theta_1, \theta_2, \theta_3, \theta_4, \theta_5$  on the top part layer to determine the optimum angle for the windshield. The Concept I used a double layered windshield construction with the integration of slots.

Figure 1. Experiment set up in a wind tunnel



Area (A) for rectangular shape in meter square unit ( $m^2$ ):

$$A = \text{Length} \times \text{Height} \quad (1)$$

Area (A) for triangular shape in meter square unit ( $m^2$ ):

$$A = \frac{1}{2} \times \text{Length} \times \text{Height} \quad (2)$$

Lift was calculated as:  $L = N \cos \alpha + F \sin \alpha$  (3)

Where  $L$  = lift;  $N$  = normal force;  $\alpha$  = angle of attack;  $F$  = force along chord line

Drag was calculated as:  $D = N \sin \alpha + F \cos \alpha$  (4)

Where  $D$  = lift;  $N$  = normal force;  $\alpha$  = angle of attack;  $F$  = force along chord line

Coefficient of Lift:  $C_L = L / (q * S)$  (5)

Where  $C_L$  = coefficient of lift;  $L$  = lift;  $q$  = dynamic pressure;  $S$  = area

Coefficient of Drag:  $C_D = D / (q * S)$  (6)

Where  $C_D$  = coefficient of drag;  $D$  = drag;  $q$  = dynamic pressure;  $S$  = area

Area (A) for Stock Design Windshield was  $0.00754 m^2$  and Total Area (A) for Concept was  $0.026124 m^2$

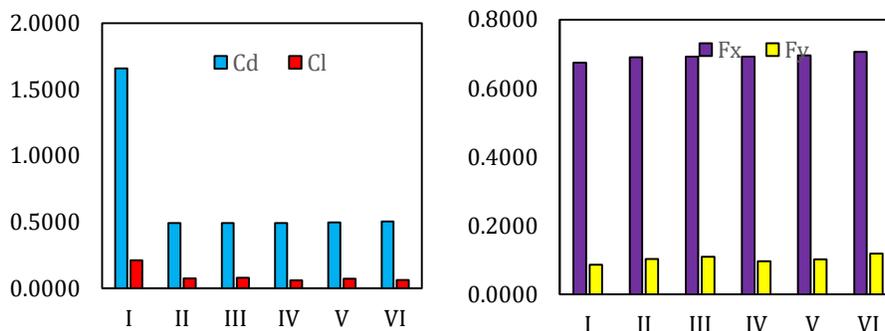
## Results and Discussion

As the speed increases with interval of 5 m/s, the  $C_D$  and  $C_L$  of all experiments decrease proportionally. Experiment I has the highest overall  $C_D$  and  $C_L$  throughout speed from 10 m/s to 30 m/s with the lowest value being 1.6596 for  $C_D$  when speed reaches 30 m/s and highest at 1.7532 for speed 10 m/s, whereas highest value for  $C_L$  is 0.2359 at 10 m/s and lowest around 0.2116 at 30 m/s. Overall, Experiment IV has the lowest  $C_D$  and  $C_L$  among the six experiment conducted for

all the speed tested. In other words, when the motorcycle cruises during low speed and accelerates to 30 m/s, Concept I windshield with  $\theta_3 = 3.9472^\circ$  angle has the lowest coefficient of lift and drag. The lower the coefficient of lift and drag, the better the ability of a motorcycle to accelerate in a straight line and takes lower time to achieve maximum speed.

As for drag force  $F_x$  and Lift Force  $F_y$  for all experiments conducted, it can be observed both  $F_x$  and  $F_y$  have highest value at two different types of windshield analysis. During low speed from 10 m/s until 20m/s, Experiment III with angle of windshield  $\theta_2 = 2.6337^\circ$  has the highest value of 0.3161kgf for  $F_x$  and 0.0409kgf for  $F_y$ . During high speed travel, Experiment VI with angle of windshield  $\theta_5 = 6.5602^\circ$  has highest value of  $F_x$  and  $F_y$  that stands on maximum of 0.7058kgf and 0.1182kgf respectively at the speed of 30 m/s. When the windshield travels at different speed at a time, it can be regarded that throughout low speed, each windshield has the lowest value of  $F_x$  and  $F_y$  as Experiment VI, I and IV during speed of 10 m/s, 20 m/s and 30 m/s from the tabulated data at section 4.4. However, when speed reaches 25 m/s to 30 m/s, Stock Design Windshield has the lowest  $F_x$  and  $F_y$  among the tests conducted. A value of 0.4744 kgf and 0.0589 kgf for both  $F_x$  and  $F_y$  are the lowest during high speed for Experiment I. Values obtained for  $F_x$  and  $F_y$  means the drag force and lift force generated when motorcycle travels at certain speed. As Ducati 1198SP constantly travels at high speed, it is taken into consideration that Experiment I with windshield from stock motorcycle suits the criteria as it generates the least  $F_x$  and  $F_y$ .

Figure 2.0 Graph of  $C_D$  and  $C_L$  and  $F_x$  and  $F_y$  at Speed 30 m/s



Nonetheless, it is ideal for the windshield to fulfil all the parameters with the lowest values possible in term of coefficient of lift, coefficient of drag, lift force and drag force. By obtaining all the values, Concept I windshield with angle  $\theta_3 = 3.9472^\circ$  are selected as the best among all other windshields because it does fulfil the prerequisite of lowest value possible obtained when the motorcycle travels at the speed of 20 m/s. Concept I windshield with angle  $\theta_3 = 3.9472^\circ$  is chosen in preference to all the experiments conducted as during a racing competition, an one second lead or trail makes the difference between placing the first or second.

## Conclusions

The goal of this study was to minimize the magnitude of skin-friction on a Ducati 1198SP track-motorcycle's windshield via the integration of slots. This study is a pioneering research in the integration of slot design into windshield. It is an initiation in bringing new innovation to the windshield industry by applying a double layered with slot design into a windshield. The effects of any of the listed parameters in this project is unknown as each of the parameters may result in getting different outcome if one is being manipulated. The performance of newly designed slot variation was compared to the stock windshield design from the motorcycle. It is proven that with slotted design of windshield the aerodynamic performance of the motorcycle increased when the tilted angle of the slotted design was at  $3.9472^\circ$ . It can be observed from the data obtained through wind tunnel experiments that the aforementioned windshield has the lowest coefficient of drag, lift and the drag and lift force is at the lowest when it travels at 20 m/s. By having the lowest  $C_D$  and  $C_L$  tested among the other five experiments, the airflow of the upper part of the motorcycle is improved. For future studies, more variations of the slot and double layer designs could be further tested.

## References

- Gratzer, L. (1986). United States Patent. Laminar flow control airfoil, US4575030A (4,575,030), pp. pages 1-3. [Accessed 5 November 2018].
- Joseph, K. (1930). Aeroplane with supporting surface subdivided by gaps. Aeroplane with supporting surface subdivided by gaps, US1770575A(1,770,575), p.A single page. [Accessed 5 November 2018].
- Kelley-Wickemeyer, R., Seidel, G., Anast, P. and McLean, J. (2001). United States Patent. Airplane with unswept slotted cruise wing airfoil, US6293497B1(60/028,853), p.A single page. [Accessed 5 November 2018].
- Ma'arof, M. I. N., Chala, G. T., & Yang, E. T. (2018). An Investigation on motorcycle windshield designs for enhanced aerodynamic feature. *International Journal of Mechanical Engineering and Technology*, 9(9), 106-113.
- Maarof, M. I., Samoh, E., Girma, T. C., & Rishan, M. (2018). Development of an after-market universal fuel gauge for motorcycle. *International Journal of Mechanical Engineering and Technology*, 9(8), 391-396.
- Make: DIY Projects and Ideas for Makers. 2018. Acrylic Cheat Sheet: How to Cut, Glue, Bend, and More | Make:. [ONLINE] Available at: <https://makezine.com/2015/10/29/skill-builder-acrylic/>. [Accessed 5 November 2018].
- Nuclear Power. 2018. Skin Friction - Friction Drag. [ONLINE] Available at: <https://www.nuclear-power.net/nuclear-engineering/fluid-dynamics/what-is-drag-air-and-fluid-resistance/skin-friction-friction-drag/>. [Accessed 5 November 2018].
- The Motorcycle Windshield Buyer's Guide - BikeBandit.com. 2018. The Motorcycle Windshield Buyer's Guide - BikeBandit.com. [ONLINE] Available at: <https://www.bikebandit.com/blog/the-buyers-guide-to-motorcycle-windshields>. [Accessed 5 November 2018].

Tan, K. (n.d.). The Re-Designing of Generic After-Market Motorcycle Windshield for Pressure Minimization. pp.pages 41-54. [Accessed 5 November 2018].